

Work Order ID 110493

December-23-13 9:51:04 AM

110493

Rev A 5/13/12/24
~~PRELIMINARY ISSUE~~
~~PRELIMINARY ISSUE~~

Page 1

Item ID: D5021-1

Accept

N900040100

Setup Start

NS1

Revision ID: PRELIM

Item Name: Foam

Stop

NS2

Start Date: 12/23/13

Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/23/13

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

DAS

DAS

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

27

10

D5021

pa2

Rev A

9-89

9-89

110

0.00

110

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: PA1

Prog Rev: PA1

2-Deburr if necessary

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

0.00

Quality Control

1 13-12-23

1 JB 13/12/23

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Item ID: D5021-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: PRELIM Stop ***NS2***
Item Name: Foam
Start Date: 12/23/13 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 12/23/13 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 DAS 27 9-89 13/12/23				1			
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00							13/12/23
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

MO 14-01-24
Release DWG RvA
POSITIVE RECALL
EFFECTIVE 13/12/23
RELEASED 8 DATE 13/12/24
DAS 27 9-89
13/12/23

Picklist Print

December-23-13 9:51:04 AM

Page 1

Work Order ID: 110493

Parent Item: D5021-1

Parent Item Name: Foam

Start Date: 12/23/13

Required Date: 12/23/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.12.20 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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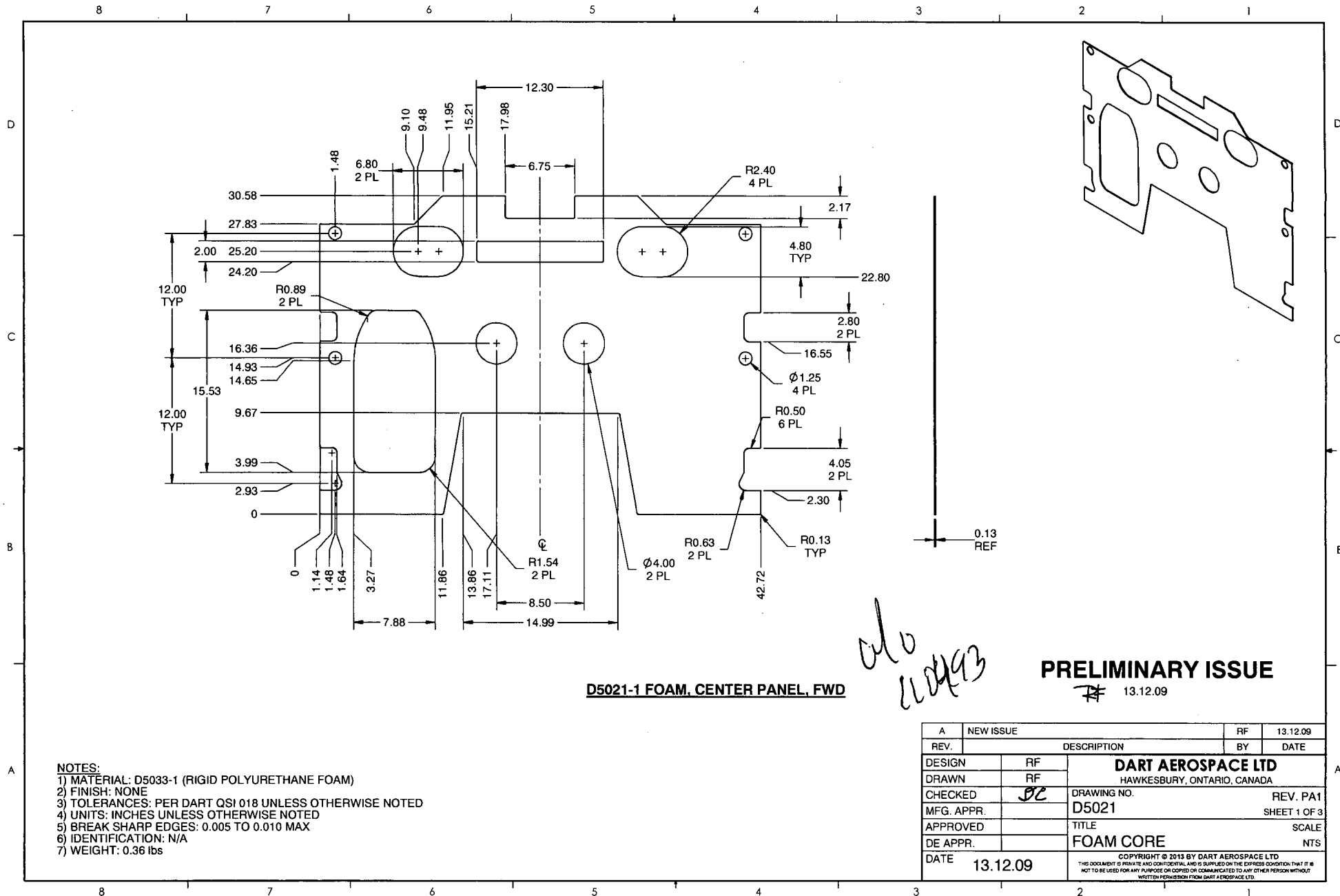
D5033-1		Manufactured	No				sf	0.0000					
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Rigid Polyurethane Foam

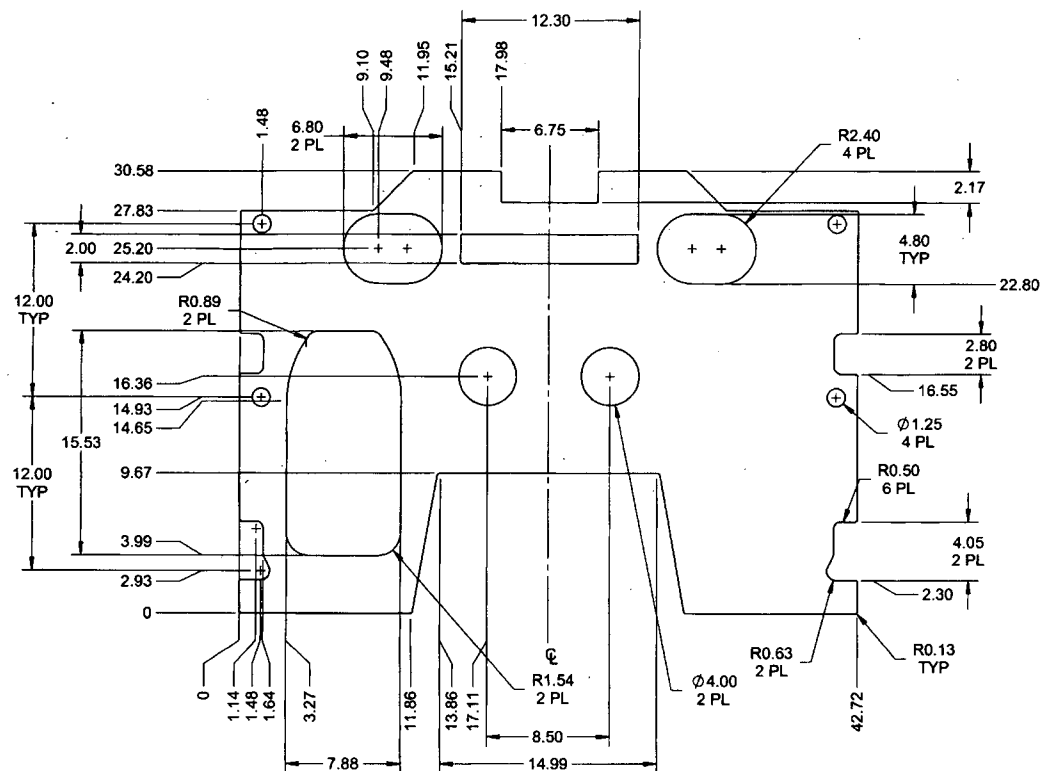
16

13-12-23

~~A#~~ B 110489x 16 sq. ft.



REV.	NEW ISSUE	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA D5021 FOAM CORE COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	RF	13.12.09
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APPROVED				
DE APPR.				
DATE	13.12.09			



D5021-1 FOAM, CENTER PANEL, FWD

RELEASED
2013-12-23
ASS ELCN 13-705

NOTES:

- 1) MATERIAL: D5033-1 (RIGID POLYURETHANE FOAM)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.36 lbs

A NEW ISSUE		RF		13.12.09	
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DRAWN	RF				
CHECKED	DC	DRAWING NO.		REV. A	
MFG. APPR.	DC	D5021		SHEET 1 OF 3	
APPROVED	DC	TITLE		SCALE	
DE APPR.	DC	FOAM CORE		NTS	
DATE	13.12.09				
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